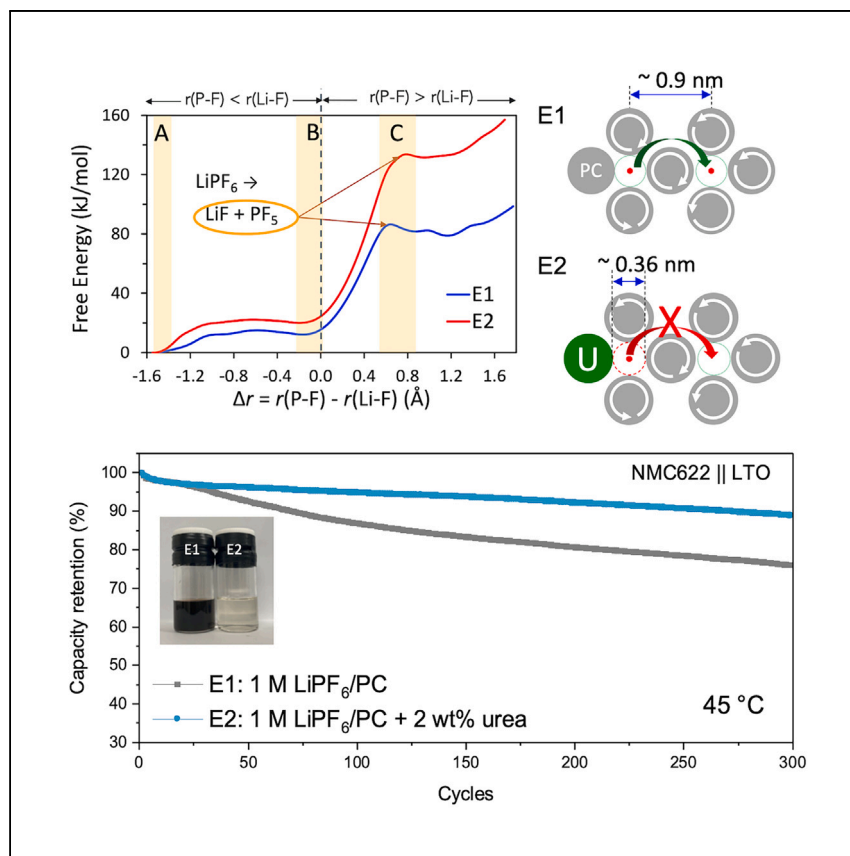


Article

# Lithium-ion hopping weakens thermal stability of $\text{LiPF}_6$ carbonate electrolytes



Han and Lee et al. demonstrate lithium-ion hopping induced by the overall reorientation of carbonate molecules is responsible for thermal instability of  $\text{LiPF}_6$  carbonate electrolytes. Thermally stabilized  $\text{LiPF}_6$  carbonate electrolytes, via preserving the vehicular transport of lithium ions, can improve calendar and cycle life of lithium-ion batteries at elevated temperatures.

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### Highlights

Carbonate solvents experience overall rotational motion at elevated temperatures

Overall rotation of carbonate solvents is responsible for lithium-ion hopping

Suppression of lithium-ion hopping improves stability of  $\text{LiPF}_6$  carbonate electrolytes

Thermally stabilized electrolyte enhances calendar and cycle life of lithium-ion batteries

Han et al., Cell Reports Physical Science 5, 101768

January 17, 2024 © 2024 Battelle Memorial Institute. Published by Elsevier Inc.

<https://doi.org/10.1016/j.xcrp.2023.101768>



## Article

Lithium-ion hopping weakens thermal stability of LiPF<sub>6</sub> carbonate electrolytesKee Sung Han,<sup>1,2,9,10,\*</sup> Mal-Soon Lee,<sup>1,9,\*</sup> Namhyung Kim,<sup>3,4</sup> Daiwon Choi,<sup>3</sup> Sujong Chae,<sup>3,5</sup> Jaegeon Ryu,<sup>3,6</sup> Giovanni Maria Piccini,<sup>1,7</sup> Roger Rousseau,<sup>1,8</sup> and Edwin C. Thomsen<sup>3</sup>

## SUMMARY

Lithium hexafluorophosphate (LiPF<sub>6</sub>)-based carbonate electrolytes are widely used in commercial lithium-ion batteries (LIBs), but their thermal instability limits the cycle life and safety of LIBs at elevated temperatures. Few studies have yielded insight into the initial PF<sub>6</sub><sup>-</sup> decomposition reaction that promotes thermal instability of LiPF<sub>6</sub>-based electrolytes. Here, we find that lithium-ion hopping assisted by the overall reorientational motion of propylene carbonate molecules facilitates PF<sub>6</sub><sup>-</sup> decomposition at elevated temperatures in 1 M LiPF<sub>6</sub>/propylene carbonate electrolyte. Further, we demonstrate that urea additives, by preventing lithium-ion hopping, suppress the initial LiPF<sub>6</sub> decomposition reaction and enhance the thermal stability of the electrolyte. LIB cell tests with LiNi<sub>0.6</sub>Mn<sub>0.2</sub>Co<sub>0.2</sub>O<sub>2</sub>||Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> show improved LIB performance at elevated temperatures with the thermally stabilized electrolyte. This study provides key insights into the design of thermally stable LiPF<sub>6</sub>-based carbonate electrolytes for improving the cycle life, calendar life, and safety of LIBs in elevated-temperature applications.

## INTRODUCTION

Lithium hexafluorophosphate, LiPF<sub>6</sub>, is widely used as a primary lithium salt in carbonate electrolytes for commercial lithium-ion batteries (LIBs) because of its favorable overall performance compared to alternatives.<sup>1</sup> One area in which LiPF<sub>6</sub>-based electrolytes do not perform favorably, however, is thermal stability; thermal instability of LIBs limits both cycle life and safety.<sup>1–3</sup> Many attempts have been made to mitigate the thermal degradation from the electrolyte side reaction by coating or doping hetero-elements onto electrode materials.<sup>4</sup> Further, because lithium loss (the main cause of battery degradation) is a result of electrolyte interaction with other components,<sup>3,5–9</sup> alternative electrolytes have been considered for high-temperature LIBs.<sup>10</sup> Many studies have investigated thermal decomposition phenomena in LiPF<sub>6</sub>-based carbonate electrolytes, primarily focused on decomposition pathways,<sup>11–15</sup> and they revealed that PF<sub>5</sub> (the product of the endothermic decomposition reaction LiPF<sub>6</sub> → LiF + PF<sub>5</sub>) is responsible for the subsequent decomposition reactions.<sup>14,16</sup> One attempt to mitigate decomposition used Lewis basic additives to form complexes with the Lewis acidic PF<sub>5</sub>, trapping PF<sub>5</sub> to prevent subsequent reactions. Although this improved the thermal stability of the electrolyte, it did not diminish the loss of battery capacity at elevated temperatures due to the apparent reaction of the electrolyte to the electrodes.<sup>17</sup> Then it seems that the best way to boost the thermal stability of LiPF<sub>6</sub>-containing electrolyte and LIBs is the suppression of PF<sub>5</sub> generation. Little is known about why PF<sub>6</sub><sup>-</sup> decomposition occurs at elevated temperatures (≥80°C) in LiPF<sub>6</sub>-based carbonate electrolytes.

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<https://doi.org/10.1016/j.xcrp.2023.101768>



However, it is noteworthy that  $\text{LiPF}_6$  hydrolysis and the following decomposition reactions are much slower in aqueous solutions than in organic carbonate solutions containing residual water because of the strong ability of water to facilitate salt dissociation.<sup>11,18</sup> Based on the above observations, we hypothesize that  $\text{LiPF}_6$  decomposition at elevated temperatures in carbonate solutions is due to changes in both the  $\text{Li}^+$  solvation structure and the dynamic properties of the electrolyte components. It follows from this hypothesis that the thermal stability of LIBs could be improved by enhancing the thermal stability of the electrolyte via preventing  $\text{LiPF}_6$  decomposition through stabilization of  $\text{Li}^+$  solvation clusters by utilizing additives.<sup>19</sup> To verify the above hypothesis, we added a small amount (2 wt %) of urea into the electrolyte, 1 M  $\text{LiPF}_6$  dissolved in propylene carbonate (1 M  $\text{LiPF}_6/\text{PC}$ , the number ratio of  $\text{Li}/\text{PC}/\text{urea} \approx 1.0/11.8/0.4$ ) due to its ability to affiliate lithium ion and carbonyl structure in common with carbonate solvents<sup>20</sup> and confirmed that this additive suppresses thermal decomposition of the electrolyte at 80°C (Figure S1). We investigated temperature-dependent rotational and translational dynamics and correlated lithium solvation structures and then lithium-ion transport mechanisms, in 1 M  $\text{LiPF}_6/\text{PC}$  with (E2) and without (E1) 2 wt % urea by using nuclear magnetic resonance (NMR) relaxation and pulsed-field gradient (PFG) NMR measurements in conjunction with ab initio molecular dynamics (AIMD) simulations combined with metadynamics calculations. In addition, to verify that E2 is practical in real applications, we tested cyclability and storage effects at elevated temperature (45°C) with  $\text{LiNi}_{0.6}\text{Mn}_{0.2}\text{Co}_{0.2}\text{O}_2\|\text{Li}_4\text{Ti}_5\text{O}_{12}$  (NMC||LTO) cells.

Here, we demonstrate that lithium-ion hopping assisted by overall reorientational motion of PC solvent molecules is responsible for initializing decomposition of  $\text{PF}_6^-$  in carbonate-based electrolytes at elevated temperatures. Urea additives stabilized  $\text{Li}^+$  solvation clusters and successfully suppressed lithium-ion hopping via their preferential interaction with lithium ions, thereby suppressing thermal decomposition of the electrolyte. Battery performance, in both cycle life and capacity after storage at elevated temperatures, was noticeably improved by using the more thermally stable urea-added electrolyte. Based on this insight, thermal stability of LIBs can be efficiently improved without additional modification of electrode materials by simply adding  $\text{Li}^+$  holding agents to suppress  $\text{Li}^+$  hopping at elevated temperatures. Our findings present new opportunities for long-term storage and high-temperature applications of conventional, well-developed, ambient-temperature LIB chemistry.

## RESULTS AND DISCUSSION

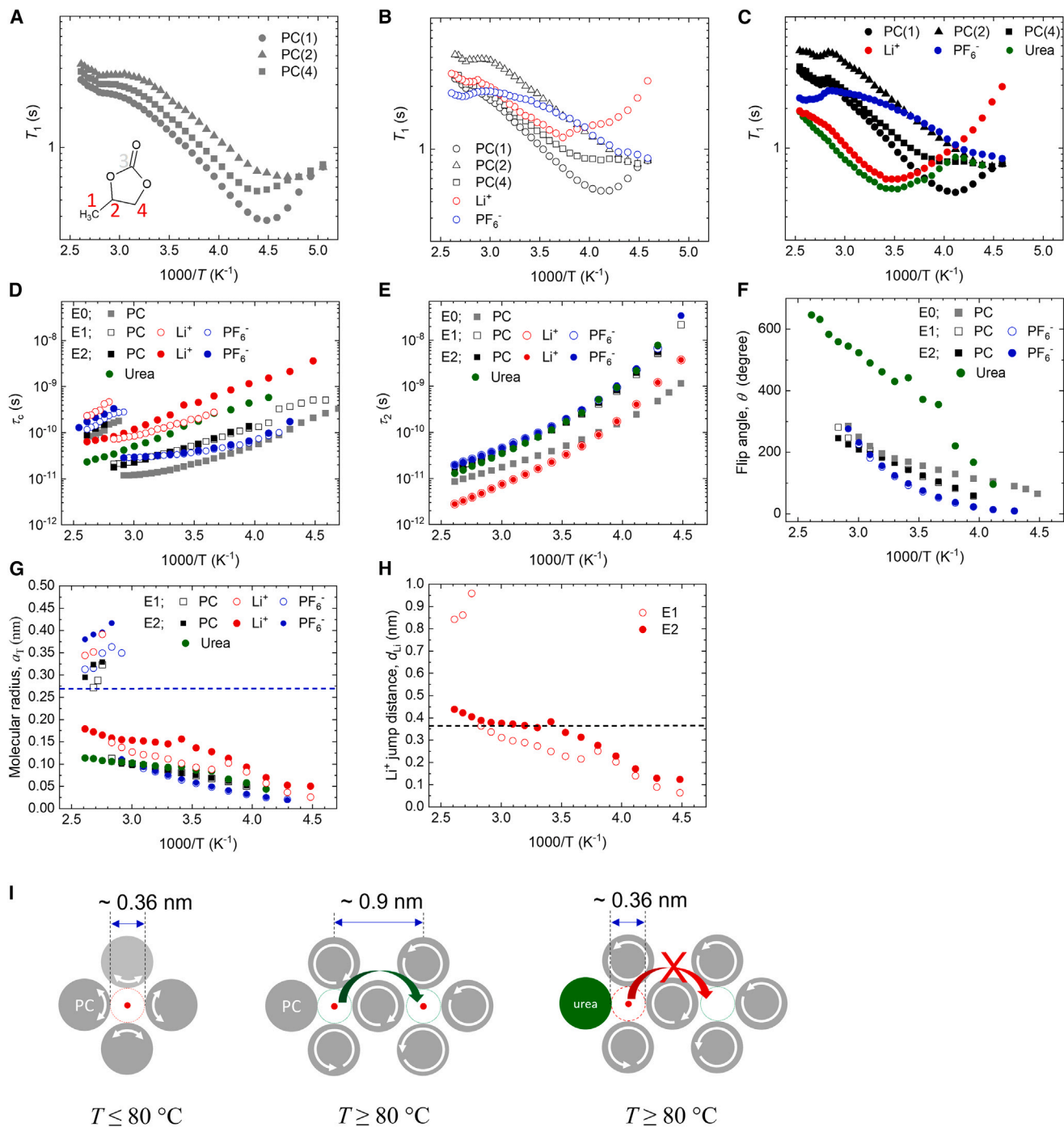
### $\text{Li}^+$ transport mechanism and solvent dynamics

To elucidate the  $\text{Li}^+$  transport mechanism, temperature-dependent diffusion coefficients ( $D$ ) and spin-lattice ( $T_1$ ) relaxation times were measured. Temperature-dependent  $D$  of E1 and E2 (Figure S2) showed  $D_{\text{Li}} < D_{\text{PF}_6} < D_{\text{PC}}$  for all measured temperatures, with little variation due to the presence of urea (Table S1). The fitting parameter  $D_{0,\text{Li}}$  from the Vogel-Fulcher-Tammann (VFT) equation,  $D = D_0 \cdot \exp(-B/(T-T_0))$ , became the highest ( $D_{0,\text{PF}_6} < D_{0,\text{PC}} < D_{0,\text{Li}}$ ) in E1 but the smallest ( $D_{0,\text{Li}} < D_{0,\text{PF}_6} < D_{0,\text{PC}}$ ) in E2 due to strong coupling of urea toward  $\text{Li}^+$ <sup>20–22</sup> that resulted in  $D_{\text{urea}} \approx D_{\text{Li}}$  (Figure S2), suggesting that the long-range  $\text{Li}^+$  transport mechanism in E1 is different at higher temperatures than the low-temperature vehicular transport mechanism,<sup>23</sup> and that the urea additive helps to maintain vehicular transport of  $\text{Li}^+$  even in higher temperatures. For a detailed analysis of the  $\text{Li}^+$  transport mechanism, we explored the rotational dynamics of  $\text{Li}^+$ ,  $\text{PF}_6^-$ , and PC across the samples E0 (pure PC), E1, and E2 from temperature-dependent  $^7\text{Li}$ ,  $^{19}\text{F}$ , and  $^1\text{H}$   $T_1$

(Figures 1A–1C). We found that the  $^1\text{H}$   $T_1$  and  $^{19}\text{F}$   $T_1$  behaviors did not vary significantly due to urea, while the  $^7\text{Li}$   $T_1$  of E2 was strongly coupled with  $^1\text{H}$   $T_1$  of urea, confirming the strong interaction of urea with  $\text{Li}^+$ . From the measured  $T_1$  and  $D$ , we calculated rotational correlation time,  $\tau_c$ , and overall reorientational correlation time,  $\tau_2$ , which are correlated with the rotation of 1 and  $2\pi$  radians, respectively (see experimental procedures).  $\tau_{c,\text{PC}}$  (Figure 1D) and  $\tau_{2,\text{PC}}$  (Figure 1E) noticeably increased due to the addition of  $\text{LiPF}_6$  but did not change much due to urea, reflecting that urea additives minimally affect the PC solvent molecules. All  $\tau_c$ s in E0, E1, and E2 but  $\tau_{c,\text{Li}}$  and  $\tau_{c,\text{urea}}$  in E2 abruptly jumped to the higher  $\tau_c$  values at  $T \approx 80^\circ\text{C}$  (Figure 1D) due to the presence of the high-temperature  $T_{1,\text{min}}$  (Figures 1A–1C), while  $\tau_2$  gradually decreased without such discontinuities (Figure 1E). Using  $\tau_c$  and  $\tau_2$ , the rotational flip angles,  $\theta$ , for each electrolyte component were calculated (see experimental procedures) and plotted in Figure 1F. For PC and  $\text{PF}_6^-$ ,  $\theta$  values were gradually increased with the increase of temperature and abruptly jumped to greater than  $360^\circ$  at  $\sim 80^\circ\text{C}$  (the data  $\theta > 360^\circ$  are not shown in the plot), suggesting that the mode of rotational motion of PC and  $\text{PF}_6^-$  changed to overall reorientational motion at  $\sim 80^\circ\text{C}$  from the low-temperature small-angle librational motion. Urea showed  $\theta$  was larger than  $360^\circ$  at the temperature above  $\sim 5^\circ\text{C}$  due to the faster  $-\text{NH}_2$  group rotation. Similarly, the effective molecular radius,  $a_T$  (Figure 1G), was smaller than and similar to the actual size,  $a = 0.27$  nm of  $\text{PF}_6^-$  and PC,<sup>25</sup> at the temperature below and above  $80^\circ\text{C}$ , respectively, confirming that the small-angle librational motion at the lower temperatures changed to the overall reorientational motion at  $T \geq 80^\circ\text{C}$ . For urea,  $a_T \gg 0.05$  nm for  $-\text{NH}_2$  with N–H distance  $\approx 0.1$  nm, suggesting that the  $-\text{NH}_2$  groups of urea experience a faster localized overall reorientational motion. To verify the lithium-ion transport mechanism at elevated temperature,  $\text{Li}^+$  jump distances,  $d_{\text{Li}}$ , were estimated as a function of temperature (Figure 1H). In E1 at temperatures higher than  $80^\circ\text{C}$ , as illustrated in Figure 1I,  $d_{\text{Li}}$  closes to  $\sim 0.9$  nm, which corresponds to the distance between the two  $\text{Li}^+$  solvation sites sharing one PC molecule in the  $[\text{Li}(\text{PC})_4 \text{ or } 5]^+$  clusters<sup>23,26–28</sup> with  $\text{Li}^+$ –O distance of  $0.178$  nm,<sup>29</sup> suggesting that vehicular transport has ceased for  $\text{Li}^+$ . Surprisingly, in E2,  $d_{\text{Li}}$  was reduced to  $\leq 0.45$  nm, clearly suggesting that urea additives maintain the vehicular transport of  $\text{Li}^+$  at elevated temperatures. It is worth noting that with the increase of temperature, the slopes of  $^1\text{H}$   $T_{1,\text{PC}}$  and  $\tau_{c,\text{PC}}$  in E0 and E1 (Figure 1D) started to decrease at  $\sim 40^\circ\text{C}$ , probably due to the contribution of PC molecules experiencing overall reorientational motion, suggesting that the thermal decomposition reaction in E1 can be facilitated even at  $T \approx 40^\circ\text{C}$ . To clarify this, we measured temperature-dependent  $^1\text{H}$   $T_1$  of the ternary mixture of ethylene carbonate/propylene carbonate/ethyl-methyl carbonate (EC/PC/EMC, 4:1:5 wt %) and observed a sharp  $T_{1,\text{max}}$  at  $\sim 40^\circ\text{C}$  (Figure S3), suggesting that  $T \approx 40^\circ\text{C}$  is a critical point for thermal stability of  $\text{LiPF}_6$ -based carbonate electrolytes and of real LIBs, which are fabricated with electrolytes composed of multiple types of carbonate solvents. Based on the above observations, as illustrated in Figure 1I, we concluded that (1) the first decomposition reaction,  $\text{LiPF}_6 \rightarrow \text{LiF} + \text{PF}_5$ , was accelerated at elevated temperatures due to the hopping motion of  $\text{Li}^+$  assisted by the overall reorientational motion of PC, and (2) urea suppressed the activation of the first decomposition reaction by holding  $\text{Li}^+$  inside the solvation cages.

### Structural dynamics from AIMD simulations

To gain atomic-level understanding of the effects of temperature and urea addition on structural and dynamics properties correlated with thermal stability of the electrolytes, we performed AIMD simulations for E1 and E2 at 300 and 370 K. Using AIMD trajectories, radial distribution functions (RDFs) and their integrals between  $\text{Li}^+$  and O of PC ( $O_{\text{PC}}$ ), F of  $\text{PF}_6^-$  ( $F_{\text{PF}_6}$ ), and O of urea ( $O_{\text{U}}$ ) were calculated, which



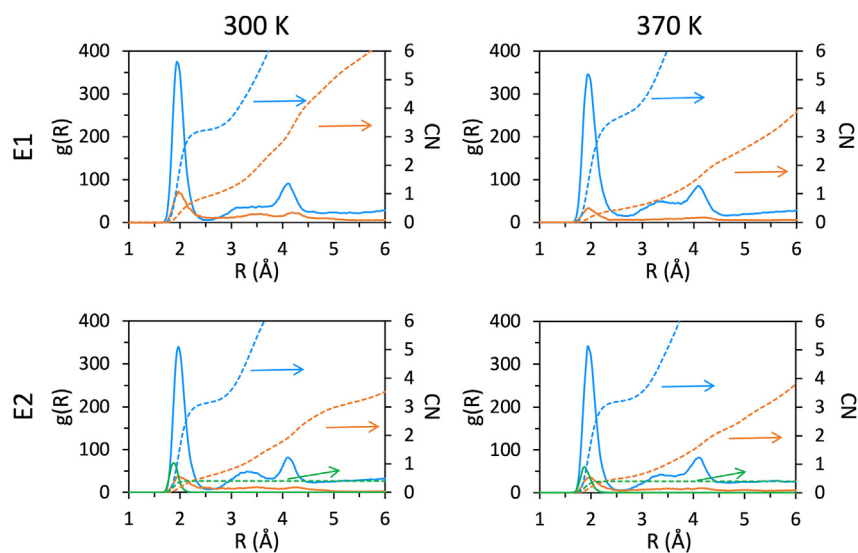
**Figure 1.  $Li^+$  transport mechanism and electrolyte dynamics**

Rotational dynamics of each electrolyte component and  $Li^+$  transport mechanism.

(A–E) Temperature-dependent  $^7Li$ ,  $^{19}F$ , and  $^1H$   $T_1$  for E0 (A), E1 (B), and E2 (C).

(D–H) Temperature-dependent  $\tau_c$  (D),  $\tau_2$  (E), flip angle,  $\theta$ , (F), apparent molecular radius,  $a_T$ , of  $Li^+$ ,  $PF_6^-$ , PC, and urea (G), and  $Li^+$  jump distance,  $d_{Li}$  (H).

Schematic of  $Li^+$  transport mechanism correlated with the rotational mode of PC with and without urea (I). See [experimental procedures](#) section for the details for the calculation of  $\tau_c$ ,  $\tau_2$ ,  $a_T$ , and  $d_{Li}$ . In the inset of (A), the PC structure with numerals denotes  $^1H$  resonance sites. In (B) and (C), the  $^{19}F$  and  $^7Li$   $T_1$  curves, especially in the temperatures lower than the low-temperature  $T_{1,min}$ , where the  $T_1$  relaxation is less sensitive to the reorientational motion of molecules ( $\omega_0\tau_c \gg 1$ ), were distracted due to the dipolar coupling between  $^{19}F$ - $^1H$  and  $^7Li$ - $^1H$ .<sup>26</sup> In (G), the horizontal line denotes the actual size,  $a = 0.27$  nm, for PC and  $PF_6^-$ . If the  $\tau_c$  corresponds to small-angle reorientational motion,  $a_T$  will be smaller than  $a$ .<sup>30</sup> In (H), the horizontal line denotes the estimated diameter (= 0.36 nm) of the  $Li^+$  solvation cage in the  $[Li(PC)_4]^+$  cluster.<sup>29</sup>

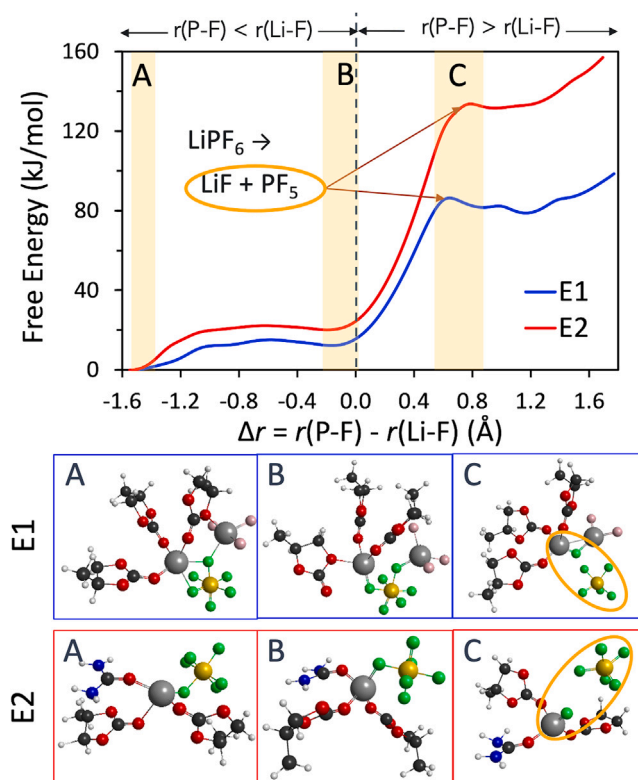


**Figure 2. Structural analysis of electrolytes**

Radial distribution functions  $g(R)$  of Li<sup>+</sup> to O of PC (blue lines), F of PF<sub>6</sub><sup>-</sup> (orange lines), and O of urea (green lines).

show the average distance and coordination number (CN) between two species, respectively. Figure 2 shows that distances between Li and O<sub>PC</sub> (blue line), and Li<sup>+</sup> and F<sub>PF<sub>6</sub><sup>-</sup></sub> (orange line) are nearly the same (1.93 Å), while in the presence of urea, Li–O<sub>U</sub> distance (green line) is 1.87 Å, shorter than Li–O<sub>PC</sub> and Li–F<sub>PF<sub>6</sub><sup>-</sup></sub>. This indicates stronger interaction between Li<sup>+</sup> and urea compared with Li<sup>+</sup>–PC/Li<sup>+</sup>–PF<sub>6</sub><sup>-</sup> at both temperatures, which is consistent with the NMR result. Interestingly, unlike similar distances with increased temperatures and urea additive, CN of Li<sup>+</sup> to PF<sub>6</sub><sup>-</sup> is decreased by about half at 370 K for urea additive. Although they give overall trends of structural properties, different interactions of each Li<sup>+</sup> with other molecules, especially with PF<sub>6</sub><sup>-</sup>, may strongly impact the decomposition of PF<sub>6</sub><sup>-</sup>; the performance of LIBs is strongly influenced by chemical stability where interactions between ion-ion and ion-solvent have an important role.<sup>27</sup> Thus, we further analyzed (1) RDFs and CNs for each P with Li<sup>+</sup> (Figure S4), (2) CNs for each Li<sup>+</sup> with PC/PF<sub>6</sub><sup>-</sup>/urea molecules without (Figure S5) and with (Figure S6) urea, and (3) the structural details for Li<sup>+</sup> solvation clusters (Figure S7). The general trend observed from these analyses is that the urea additive mitigates the generation of free Li<sup>+</sup>/free anions (FI)/solvent-shared monomer and the structural deformation of PF<sub>6</sub><sup>-</sup> anions, which is observed from the narrowing of the distribution of the calculated P–F distance probabilities (Figure S8), resulting in improved thermal stability of the electrolyte. Details for these structural analyses can be found in the [experimental procedures](#) and [supplementary information](#).

To test the dynamic properties of the electrolyte components, the root mean squared displacements (RMSD) were calculated. The results, presented in Figure S9, show minimal thermal effect on the E2 in contrast to the E1. It is noteworthy that the RMSD of Li<sup>+</sup> at 370 K in E2 plateaued at ~0.3 nm from ~50 ps, while that of E1 reached ~0.5 nm at 70 ps, which exceeds the diameter of the Li<sup>+</sup>-solvation sheath (0.37 nm), suggesting that urea additives mitigate thermally activated molecular motion including Li<sup>+</sup> hopping and resulting in stabilizing the Li<sup>+</sup>-solvation structures. This finding is consistent with the NMR and structural AIMD analysis above.



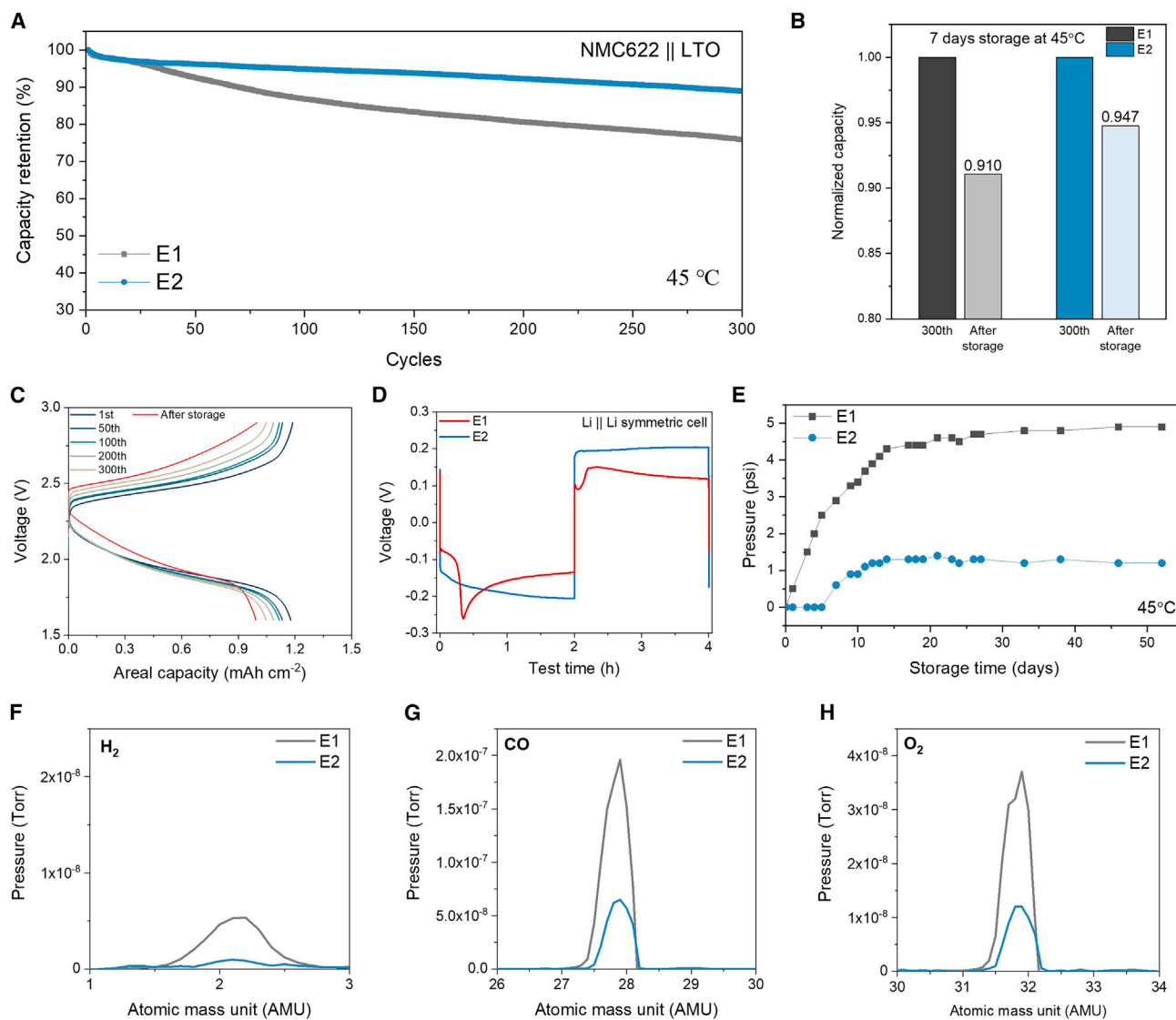
**Figure 3. Li-PF<sub>6</sub> decomposition reaction from metadynamics simulations**  
(Top) Free energy of LiPF<sub>6</sub> decomposition forming LiF and PF<sub>5</sub>. (Bottom) Structure of each minimum free energy showing as yellow bars labeled A, B, and C.

### Li-PF<sub>6</sub> decomposition reaction from metadynamics simulations

As discussed above, the presence of urea hinders the first step of the Li-PF<sub>6</sub> decomposition reaction to form Li-F and PF<sub>5</sub> at elevated temperatures, which may be strongly impacted by structures. To corroborate this, we estimated reaction energy barriers of the first decomposition reaction at 370 K for CID1 (E1) and CUIM (E2) structures by conducting well-tempered metadynamics (MetaD) simulations.<sup>31</sup> Figure 3 shows free energy as a function of distance difference ( $\Delta r$ ) between  $r(\text{P-F})$  and  $r(\text{Li-F})$  where a positive value indicates that Li-F interaction is stronger than that of P-F, along with structures of the three energy minima for both E1 and E2. The structures of the two lower minima show that PF<sub>6</sub><sup>-</sup> interacts with 2 Li<sup>+</sup> in the E1 system, in contrast to the E2 system where it interacts with only 1 Li<sup>+</sup>. It can be clearly seen that the first decomposition of Li-PF<sub>6</sub> in the E2 system has a free energy barrier more than 1.5 times higher (134 kJ mol<sup>-1</sup>) than the E1 system (86 kJ mol<sup>-1</sup>). This difference clearly shows that the decomposition of Li-PF<sub>6</sub> in the presence of urea is both kinetically and thermodynamically unfavorable.

### Lithium-ion battery cell test

To confirm the hypothesis that battery performance correlates with the thermal stability of the electrolyte, we conducted comprehensive electrochemical characterizations and gassing behavior analysis (Figure 4). These analyses were performed at an elevated temperature (45°C), which expedites the decomposition of LiPF<sub>6</sub>. The full cell was fabricated using commercial LiNi<sub>0.6</sub>Mn<sub>0.2</sub>Co<sub>0.2</sub>O<sub>2</sub> (NMC622) and Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> (LTO) as a cathode and anode electrode, respectively (see experimental procedures



**Figure 4. Lithium-ion battery (LIB) cell test**

The full cell evaluation at elevated temperature.

(A) Full-cell cycling performance with each electrolyte at elevated temperature (45°C).

(B) Recovery capacity of each cell after 7 days cell aging at 45°C.

(C) Voltage profiles of full cell using E2 electrolyte at each cycle.

(D) Li||Li symmetric cell test for each electrolyte.

(E) Gassing behavior of each full cell assembled by a pressure measurement cell at fully charged state in 45°C for 52 days.

(F–H) Mass spectrometry of the collected gases (hydrogen in F, carbon monoxide in G, and oxygen in H) from the 52 days stored pressure measurement full cells at elevated temperature.

methods). According to the cycling test (Figure 4A), the cell fabricated with E2 (LIB-E2) provided a remarkable capacity retention (89.0%) over 300 cycles, while the cell fabricated with E1 (LIB-E1) has severe capacity degradation with gradual capacity decaying as observed from previously reported NMC||LTO cells.<sup>32</sup> In order to evaluate the aging characteristic of each electrolyte, the cells fabricated with E1 and E2 were stored at an elevated temperature (45°C) for a period of 7 days following 300 cycles (Figure 4B). The LIB-E2 showed a better aging stability with a relatively smaller irreversible capacity loss of 5.3% compared with that of LIB-E1 (9.0%). The voltage

profiles of each cycle confirmed that LIB-E1 had capacity degradation with a relatively large voltage decay, while LIB-E2 provides relatively stable voltage profiles for 300 cycles, even after 7 days of the storage test (Figures 4C and S10). Furthermore, to clarify the interfacial stability of the E2, Li||Li symmetric cells were tested at the temperature of 45°C (Figure 4D). The symmetric cell using E1 electrolyte showed a rapidly increased overpotential with a sharp peak shape during the initial Li stripping process, which is a typical voltage profile of the cell with carbonate electrolytes due to non-uniform kinetics at the Li metal surface.<sup>33,34</sup> In contrast, the symmetric cell using E2 electrolyte, in the initial Li stripping process, exhibited an arc-shaped voltage profile, which generally occurs due to a tortuous Li<sup>+</sup> transport, suggesting the Li<sup>+</sup> transport at the interface is slowed by urea additive that holding Li<sup>+</sup> inside the solvation cage as depicted in Figure 1. These results indicate that the electrochemical stability of LIBs can substantially be improved at elevated temperatures by employing a thermally stabilized electrolyte.<sup>35</sup>

To test the storability of LIBs, we conducted a long-term cell-aging test at 45°C from a fully charged state by monitoring the gassing behavior of LIBs using a pressure measurement cell configuration (Figure 4E). LIB-E1 exhibited a rapidly increased gas generation at an early stage of the aging, which stabilized around 4.5 psi after 14 days. In contrast, LIB-E2 showed a mitigated gassing behavior (1.2 psi) with a smooth increase and stabilization after 14 days of aging. For the details of the gassing behavior, mass spectrometry was performed with the collected gases from pressure measurement cells for both LIB-E1 and LIB-E2 (Figures 4F–4H), and the whole spectra of mass spectrometry are shown in Figure S11. The evolutions of H<sub>2</sub> (Figure 4F), CO (Figure 4G), and O<sub>2</sub> (Figure 4H) gases, which can be generated due to the electrolyte decomposition (H<sub>2</sub> and CO)<sup>36–38</sup> and from a lattice of layered oxide cathode (O<sub>2</sub>),<sup>39,40</sup> was noticeably smaller in LIB-E2 compared with LIB-E1, implying the superior storability (i.e., calendar life) of LIB fabricated with E2. This observation strongly suggests that the calendar life of LIBs can effectively be extended by using a thermally stabilized electrolyte such as E2.

This study confirmed that high-temperature Li<sup>+</sup> hopping, assisted by the overall re-orientational motion of solvent molecules, is responsible for the activation of the decomposition of LiPF<sub>6</sub> in a LiPF<sub>6</sub>-based carbonate electrolyte at elevated temperatures. AIMD calculations showed that the strong interaction of urea can suppress thermally activated molecular motion, including Li<sup>+</sup> hopping, resulting in higher structural stability of Li<sup>+</sup> solvation clusters and PF<sub>6</sub><sup>−</sup> anions and a higher free energy barrier for the LiPF<sub>6</sub> decomposition reaction at elevated temperatures. Electrochemical characterization including long-term cell-aging test and gassing behavior analysis at 45°C performed with NMC||LTO cells showed a superior cycle and storage performance with the urea-added electrolyte. This work provides a new strategy: suppressing Li<sup>+</sup> hopping at elevated temperature to design thermally stable LiPF<sub>6</sub>-based carbonate electrolytes, enabling thermally stable LIBs with improved cycle and calendar life even at elevated temperatures.

## EXPERIMENTAL PROCEDURES

### Resource availability

#### Lead contact

Further information and requests for resources should be directed to and will be fulfilled by the lead contact, Kee Sung Han ([keesung.han@pnnl.gov](mailto:keesung.han@pnnl.gov)).

#### Materials availability

This study did not generate new unique materials.

### Data and code availability

The data presented in this work are available from the corresponding authors upon reasonable request. This study did not generate any code.

### Sample preparation

Battery-grade 1 M LiPF<sub>6</sub> in PC solvent (Sigma-Aldrich) was used as E1 electrolyte, and 2 wt % of urea (99.0%–100.5%, Sigma-Aldrich) was added to prepare the urea-containing E2 electrolyte.

### Diffusion and spin-lattice relaxation time measurements

Diffusion coefficient and  $T_1$  relaxation measurements were performed on a 600-MHz (<sup>1</sup>H NMR frequency at 14.1 T) NMR spectrometer (Agilent, USA) equipped with a 5-mm liquid NMR probe (Doty Scientific, USA) at the frequencies of 599.379, 563.937, and 232.940 MHz, respectively, for <sup>1</sup>H, <sup>19</sup>F, and <sup>7</sup>Li. Temperature-dependent diffusion coefficients of PC molecules, PF<sub>6</sub><sup>−</sup> anions, and Li<sup>+</sup> cations for all samples in the temperature range of −50°C to 110°C were measured by <sup>1</sup>H, <sup>19</sup>F, and <sup>7</sup>Li PFG NMR using the stimulated echo sequence (Dbpppste, VNMRJ, Agilent, USA) with the 90° pulse lengths of 11, 16, and 8.5 μs for <sup>1</sup>H, <sup>19</sup>F, and <sup>7</sup>Li, respectively. The PFG-echo profile obtained as a function of gradient strength ( $g$ ) was fitted with the Stejskal-Tanner equation<sup>41</sup>:

$$S(g) = S(0)\exp\left[-D(\gamma\delta g)^2(\Delta - \delta/3)\right], \quad (\text{Equation 1})$$

where the echo intensities  $S(g)$  and  $S(0)$  are at a gradient strength of  $g$  and 0, respectively.  $D$ ,  $\gamma$ ,  $\delta$ , and  $\Delta$  are diffusion coefficient, gyromagnetic ratio for observing nucleus,  $\gamma(^1\text{H}) = 2\pi \times 42.576$ ,  $\gamma(^{19}\text{F}) = 2\pi \times 40.052$ , and  $\gamma(^7\text{Li}) = 2\pi \times 42.576$  rad·MHz·T<sup>−1</sup>, gradient length, and diffusion delay, which is the duration between the two bipolar gradient pairs, respectively. For all diffusion measurements,  $\delta$  and  $\Delta$  were fixed at 2 ms and 50 ms, respectively. Temperature-dependent <sup>1</sup>H, <sup>19</sup>F, and <sup>7</sup>Li  $T_1$  in the temperature range of −50°C to 110°C were obtained using the inversion recovery (180° –  $\tau$  – 90° – acquire).

Usually, the diffusion coefficient is inversely proportional to viscosity of solution as predicted by the Stokes-Einstein equation:  $D = k_B T / 6\pi\eta r_s$ , where  $D$  is diffusion coefficient,  $k_B$  is the Boltzmann constant,  $T$  is the absolute temperature,  $\eta$  is viscosity, and  $r_s$  is the hydrodynamic radius of diffusing molecule. The diffusional behavior can be studied using the VFT equation,  $D = D_0 \cdot \exp(-B/(T - T_0))$ , where  $D_0$ ,  $B$ , and  $T_0$  are adjustable parameters and the translational activation energy,  $E_a$ , that can be calculated using the Arrhenius equation,  $D = D_0 \cdot \exp(-E_a/RT)$ , where  $D_0$  is the fitting parameter,  $R$  is the gas constant, and  $T$  is the absolute temperature.

### For determination of rotational correlation times, $\tau_c$

The rotational correlation times of each component, PC, PF<sub>6</sub><sup>−</sup>, and Li<sup>+</sup>, of the electrolyte were estimated from temperature-dependent <sup>1</sup>H, <sup>19</sup>F, and <sup>7</sup>Li  $T_1$  relaxation times using the Bloembergen-Purcell-Pound equation<sup>42</sup>:

$$\frac{1}{T_1} = C \left[ \frac{\tau_c}{1 + \omega_0^2 \tau_c^2} + \frac{4\tau_c}{1 + 4\omega_0^2 \tau_c^2} \right], \quad (\text{Equation 2})$$

where  $\omega_0 = 2\pi\nu_0$  (rad·s<sup>−1</sup>) with  $\nu_0$  is the observed frequency, and  $\tau_c$  is the rotational correlation time. The  $\nu_0(^1\text{H})$ ,  $\nu_0(^{19}\text{F})$ , and  $\nu_0(^7\text{Li})$  are 599.379, 563.93, and 232.940 MHz, respectively. For <sup>1</sup>H and <sup>19</sup>F  $T_1$  relaxations, which occur mainly via the

dipole-dipole interactions between protons/fluorine in the same site,  $C$  in Equation 2 can be written as follows:

$$C_d = \frac{2}{5} \left( \frac{\mu_0}{4\pi} \right)^2 \gamma^4 \hbar^2 \sum r_{ij}^{-6} I(I+1), \quad (\text{Equation 3})$$

where  $\mu_0$  is the vacuum permeability,  $\gamma$  is the gyromagnetic ratio of observing nucleus, such as  $\gamma(^1\text{H}) = 2\pi \times 42.576 \text{ rad}\cdot\text{MHz}\cdot\text{T}^{-1}$  and  $\gamma(^{19}\text{F}) = 2\pi \times 40.052 \text{ rad}\cdot\text{MHz}\cdot\text{T}^{-1}$ ,  $\hbar$  is reduced Planck's constant,  $r_{ij}$  is the distance between protons/fluorine that is dipolar coupled to the proton/fluorine evaluated, and  $I$  is nuclear spin number of the proton/fluorine ( $I = 1/2$ ). While  $^7\text{Li}$  ( $I = 3/2$ )  $T_1$  relaxation occurs mainly due to the quadrupolar interaction,  $C$  in Equation 2 can be correlated with the quadrupolar coupling constant,  $\omega_q = 2\pi\nu_q$ , as follows<sup>43,44</sup>:

$$C_q = \frac{\omega_q^2}{50} \quad (\text{Equation 4})$$

Using the fact that  $\omega_0\tau_c = 2\pi\nu_0\tau_c \approx 0.616$  at the  $T_1$  minimum ( $T_{1,\text{min}}$ ), unknown parameters  $\sum r_{ij}^{-6}$  and  $\omega_q$  in  $C_d$  and  $C_q$ , respectively, can experimentally be determined both for high- and low-temperature  $T_{1,\text{min}}$ . Then, it is possible to estimate the rotational correlation time for all measured  $T_1$  values. At the  $T_{1,\text{min}}$ , the rotational correlation times,  $\tau_c$ , for  $^1\text{H}$ ,  $^{19}\text{F}$ , and  $^7\text{Li}$  will be  $1.63 \times 10^{-10}$  (163 ps),  $1.74 \times 10^{-10}$  (174 ps), and  $4.21 \times 10^{-10}$  s (421 ps), respectively, in this study, under the external magnetic field intensity of 14.1 T.

#### For determination of overall isotropic reorientational correlation times, $\tau_2$

We estimated overall isotropic reorientational correlation time,  $\tau_2$ , using the Stokes-Einstein-Debye relation as follows<sup>44,45</sup>:

$$\tau_2 = \frac{V\eta}{k_B T}, \quad (\text{Equation 5})$$

where  $V$  is the volume of a molecule,  $\eta$  is the viscosity,  $k_B$  is the Boltzmann constant, and  $T$  is absolute temperature. In actual calculations, we used measured diffusion coefficients,  $D (=k_B T/c\pi\eta a)$ , where  $a$  is the radius of diffusing molecule, and  $c$  is 6 in the stick boundary condition. Then Equation 5 could be written as follows<sup>44,45</sup>:

$$\tau_2 = \frac{4a^2}{3cD} \quad (\text{Equation 6})$$

Here, the molecular radius  $a = 0.27 \text{ nm}$  for both  $\text{PF}_6^-$  anion<sup>24</sup> and PC molecule,<sup>25</sup> and  $a \approx 0.18 \text{ nm}$  for urea. The temperature-dependent flip angle of PC molecules was estimated using the  $\tau_c$  and  $\tau_2$  obtained from the PC(4) site.

#### For determination of flip angles, $\theta$

We calculated the flip angles,  $\theta$ , of PC and  $\text{PF}_6^-$  in each solution as a function of temperature from the estimated rotational correlation time,  $\tau_c$ , and overall isotropic reorientational correlation time,  $\tau_2$ , using the Stokes-Einstein-Debye relation as follows<sup>44,45</sup>:

$$\theta = \frac{360\cdot\tau_c}{\tau_2} \quad (\text{Equation 7})$$

#### For estimation of apparent molecular radius, $a_T$

The apparent molecular radii,  $a_T$ , were estimated using the following relation<sup>43</sup>:

$$a_T = \sqrt{\tau_c D} \quad (\text{Equation 8})$$

While, in Equation 8,  $D$  should be the rotational diffusion coefficient according to the Stokes-Einstein-Debye relationship, in this study, translation diffusion coefficients were used for the rough estimation of the molecular radius for the elucidation of

molecular motion. The estimated  $a_T$  will be smaller than the actual radius of the molecules if the molecule experiences a librational motion.

For estimation of lithium jump distance,  $d_{Li}$ , to obtain the information for the  $\text{Li}^+$  cation translational mechanism, the jump distance,  $d$ , of a single  $\text{Li}^+$  ion was estimated using the follow relation<sup>43</sup>:

$$d_{Li} = \sqrt{6\tau_c D} \quad (\text{Equation 9})$$

### AIMD simulations

To determine the local structure and their dynamics at a given temperature, model systems were generated consisting of PC and  $\text{LiPF}_6$  in the absence and presence of urea following the experimental compositions of E1 and E2 samples with a 20-Å cubic box. Periodic density functional theory (DFT)-based AIMD simulations were carried out within the generalized gradient approximation with Perdew, Burke, and Ernzerhof exchange-correlation functionals<sup>46</sup> and Grimme's third-generation (DFT-D3)<sup>47</sup> for dispersion correction as implemented in the CP2K package.<sup>48,49</sup> Goedecker-Teter-Hutter pseudopotentials are used for the core electrons,<sup>50</sup> while the valence wave functions are expanded in terms of double- $\zeta$  quality basis sets optimized for condensed systems to minimize linear dependencies and superposition errors. Electrostatic terms are calculated using an additional auxiliary plane-wave basis set with a 400-Ry cutoff. The  $\Gamma$ -point approximation is employed for the Brillouin zone integration because of the significant size of the supercell.

AIMD simulations are performed within the canonical NVT ensemble using a 0.5-fs time step and a Nosé-Hoover thermostat chain at 300 and 370 K. Each system was thermalized for at least 30 ps, and then well-equilibrated trajectories of >20 ps were collected to obtain reliable statistical properties.

### Metadynamics simulations

We employed *ab initio* well-tempered metadynamics simulations<sup>31</sup> implemented in the PLUMED2 code<sup>51</sup> in combination with CP2K package. Gaussian hills with an initial height of 3.0 kJ mol<sup>-1</sup> and  $\sigma = 0.15$  were deposited every 100 time steps with a bias factor of 50 along the collective variable (CV). For each simulation, we ran 50 ps after equilibration (~25 ps) with a 0.5-fs time step. For the CV, we considered the distance difference ( $\Delta r$ ) between P-F and Li-F, i.e.,  $\Delta r = r(\text{P-F}) - r(\text{Li-F})$  in the form of an anti-symmetric linear combination where  $\Delta r$  is limited from -6 to 6 Å. The error associated with this procedure is lower than 2 kJ mol<sup>-1</sup>.

### Electrochemical measurements

For the electrochemical measurements, it is well known that NMC622 and LTO electrode materials can provide an excellent cycling performance at room-temperature cell operation due to their good structural stability. For this reason, in this work, we fabricated a full cell using these electrode materials to focus solely on the electrolyte affecting the battery performance by minimizing the side reactions derived from the electrode material degradations. The cathode electrode was fabricated using commercial NCM622, the carbon black (Super P, TIMCAL), and polyvinylidene fluoride binder (PVdF, Kureha) with a mass ratio of 96:2:2 on the aluminum foil. Electrode porosity and mass loading level of the cathode were 30.0% and 10.0 mg cm<sup>-2</sup>, respectively. For the anode, commercial LTO, Super P, and PVdF were mixed with a mass ratio of 94:3:3 on the aluminum foil. Electrode density and mass loading level of the anode were 35.0% and 10.0 mg cm<sup>-2</sup>, respectively. The negative/positive capacity ratio (N/P ratio) was fixed at 1.1 for all tests. Each electrode was punched into

15 mm diameter for the coin-type full cell fabrication with 1.0 mAh of cell capacity. The coin-type full cells were assembled in the Ar-filled glovebox ( $\text{H}_2\text{O} < 0.1$  ppm,  $\text{O}_2 < 0.1$  ppm) with E1 and E2 electrolyte. The electrochemical tests were evaluated in a voltage range between 2.9 and 1.6 V at a 0.2 C-rate at the first cycle and 0.5 C-rate for the rest of the cycles. All electrochemical evaluations were performed by a battery tester (Arbin). The aging test was conducted by storing each cell in an isothermal chamber (45°C) at a fully discharged state for 7 days.

For the Li||Li symmetric cell evaluation, the coin-type cell was fabricated in the Ar-filled glovebox with Li chip (16 mm diameter, 250  $\mu\text{m}$  thick, MSE supplies) as both the reference and counter electrode. The Li||Li symmetric cells were evaluated at 0.5 mA  $\text{cm}^{-2}$  for 2 h of Li plating/stripping process.

### Storage test with gassing behavior analysis

The cell for storage test was fabricated using a commercial pressure measurement cell (MTI) with the same cathode and anode electrode. The pressure measurement cells were assembled in the Ar-filled glovebox ( $\text{H}_2\text{O} < 0.1$  ppm,  $\text{O}_2 < 0.1$  ppm) with E1 and E2 electrolyte, respectively. These pressure cells were performed in the first cycle with 0.1 C-rate and fully charged at 2.9 V with 0.1 C-rate at room temperature. Then, the fully charged pressure cells were placed in an isothermal chamber (45°C) over 50 days. We manually recorded the gas pressure of each cell. To analyze the composition of gas generated for the cell storage, mass spectroscopy (RGA 200, Stanford Research System) for gas analysis was conducted after 52 days of cell aging.

### SUPPLEMENTAL INFORMATION

Supplemental information can be found online at <https://doi.org/10.1016/j.xcrp.2023.101768>.

### ACKNOWLEDGMENTS

This work was conducted under the Laboratory Directed Research and Development Program (LDRD) at Pacific Northwest National Laboratory (PNNL), a multiprogram national laboratory operated by Battelle for the US Department of Energy under Contract DE-AC05-76RL01830. This work was also partly supported by the US Department of Energy (DOE), Office of Science, Office of Basic Energy Sciences, Division of Chemical Sciences, and Geosciences & Biosciences (FWP 47319) and the US Department of Energy (DOE) Office of Electricity (OE) under contract no. 57558. We are also grateful for guidance provided by Dr. Imre Gyuk, the program manager of the Energy Storage and Power Electronics Program at DOE-OE. The NMR measurements were performed at the Environmental Molecular Sciences Laboratory (EMSL), a national scientific user facility sponsored by the Department of Energy's Office of Biological and Environmental Research and located at PNNL, and partially supported by the Joint Center for Energy Storage Research (JCESR), an Energy Innovation Hub funded by the US Department of Energy, Office of Science, Basic Energy Sciences. Computational resources were provided by the PNNL Research Computing facility and the National Energy Research Scientific Computing Center (NERSC), a US Department of Energy Office of Science User Facility located at Lawrence Berkeley National Laboratory (LBNL).

### AUTHOR CONTRIBUTIONS

Conceptualization, K.S.H.; investigation, K.S.H., M.-S.L., N.K., D.C., S.C., J.R., G.P., R.R., and E.C.T.; writing – original draft, K.S.H, M.-S.L., and N.K.; writing – review & editing,

K.S.H., M.-S.L., D.C., and N.K.; funding acquisition, K.S.H., M.-S.L., and D.C.; supervision, K.S.H.

## DECLARATION OF INTERESTS

The authors declare no conflict of interest.

Received: September 18, 2023

Revised: November 6, 2023

Accepted: December 11, 2023

Published: January 5, 2024

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